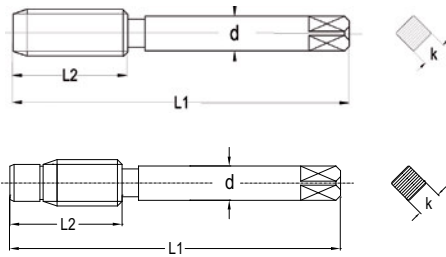


Metrisches ISO-Gewinde nach DIN 13
Metric ISO-Thread acc. to DIN 13

DIN 2184-2

T3010			3001			3011			3031		
TOPSELL			UNI			UNI			VA		
ISO 2 6H		HSSG	ISO 2 6H		HSSG	ISO 2 6H		HSSG	ISO 2 6HX		HSSE- G
	Oil	blank bright		Oil	blank bright		Oil	blank bright		Oil	blank bright
	Satz a 3 Set of 3			Satz a 3 Set of 3			Satz a 3 Set of 3			Satz a 3 Set of 3	

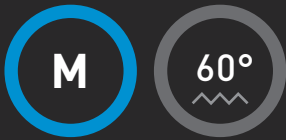


* = Toleranz 5h / Tolerance 5h



Vorschneider mit Führungszapfen
Taper with pilot

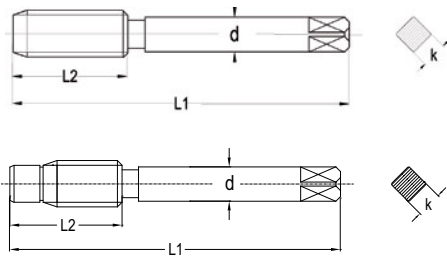
L1 mm	L2 mm	d mm	k mm	Ø	D mm	P mm	CODE	EUR	CODE	EUR	CODE	EUR	CODE	EUR
32	5,5	2,5	2,1	0,75	M 1*	0,25			301010000200010	78,80				
32	5,5	2,5	2,1	0,85	M 1,1*	0,25			301010000200011	78,80				
32	5,5	2,5	2,1	0,95	M 1,2*	0,25			301010000200012	78,80				
32	7	2,5	2,1	1,10	M 1,4*	0,30			301010000200014	78,80				
32	8	2,5	2,1	1,25	M 1,6	0,35			301010000200016	78,80				
32	8	2,5	2,1	1,30	M 1,7	0,35			301010000200017	78,80				
32	8	2,5	2,1	1,45	M 1,8	0,35			301010000200018	78,80				
36	8	2,8	2,1	1,60	M 2	0,40			301010000200020	29,80				
36	9	2,8	2,1	1,75	M 2,2	0,45			301010000200022	35,70				
36	9	2,8	2,1	1,90	M 2,3	0,40			301010000200023	35,70				
40	9	2,8	2,1	2,05	M 2,5	0,45			301010000200025	29,80				
40	9	2,8	2,1	2,10	M 2,6	0,45			301010000200026	35,70				
40	11	3,5	2,7	2,50	M 3	0,50	801010000200030	6,50	301010000200030	14,30	301110000200030	23,00	301010004300030	33,40
45	12	4,0	3,0	2,90	M 3,5	0,60			301010000200035	25,50				
45	13	4,5	3,4	3,30	M 4	0,70	801010000200040	6,50	301010000200040	14,90	301110000200040	24,10	301010004300040	33,40
50	16	6,0	4,9	4,20	M 5	0,80	801010000200050	7,40	301010000200050	18,50	301110000200050	29,60	301010004300050	41,20
56	19	6,0	4,9	5,00	M 6	1,00	801010000200060	7,40	301010000200060	19,10	301110000200060	30,60	301010004300060	42,70
56	19	6,0	4,9	6,00	M 7	1,00			301010000200070	34,90	301110000200070	52,40		
63	22	6,0	4,9	6,80	M 8	1,25	801010000200080	11,00	301010000200080	24,40	301110000200080	39,30	301010004300080	52,50
63	22	7,0	5,5	7,80	M 9	1,25			301010000200090	41,40				
70	24	7,0	5,5	8,50	M 10	1,50	801010000200100	12,40	301010000200100	32,20	301110000200100	51,90	301010004300100	69,50
70	24	8,0	6,2	9,50	M 11	1,50			301010000200110	57,40				
75	28	9,0	7,0	10,20	M 12	1,75	801010000200120	17,70	301010000200120	44,60	301110000200120	71,70	301010004300120	87,40
80	30	11,0	9,0	12,00	M 14	2,00	801010000200140	26,00	301010000200140	45,50	301110000200140	73,10	301010004300140	89,40
80	32	12,0	9,0	14,00	M 16	2,00	801010000200160	30,90	301010000200160	65,60	301110000200160	130,00	301010004300160	147,00
95	34	14,0	11,0	15,50	M 18	2,50	801010000200180	39,30	301010000200180	71,30	301110000200180	134,00	301010004300180	155,00
95	34	16,0	12,0	17,50	M 20	2,50	801010000200200	39,30	301010000200200	78,80	301110000200200	148,00	301010004300200	171,00
100	34	18,0	14,5	19,50	M 22	2,50	801010000200220	52,00	301010000200220	92,40	301110000200220	255,00	301010004300220	210,00
110	38	18,0	14,5	21,00	M 24	3,00	801010000200240	70,30	301010000200240	102,00	301110000200240	285,00	301010004300240	264,00
110	38	20,0	16,0	24,00	M 27	3,00			301010000200270	158,00	301110000200270	328,00		
125	45	22,0	18,0	26,50	M 30	3,50			301010000200300	199,00	301110000200300	394,00		
125	50	25,0	20,0	29,50	M 33	3,50			301010000200330	348,00	301110000200330	433,00		
150	56	28,0	22,0	32,00	M 36	4,00			301010000200360	357,00	301110000200360	525,00		
150	60	32,0	24,0	35,00	M 39	4,00			301010000200390	486,00				
150	60	32,0	24,0	37,50	M 42	4,50			301010000200420	528,00				
160	65	36,0	29,0	40,50	M 45	4,50			301010000200450	537,00				
180	70	36,0	29,0	43,00	M 48	5,00			301010000200480	798,00				



Metrisches ISO-Gewinde nach DIN 13
Metric ISO-Thread acc. to DIN 13

DIN 2184-2

T3010			3001			3011			3031		
TOPSELL			UNI			UNI			VA		
ISO 2 6H		HSSG	ISO 2 6H		HSSG	ISO 2 6H		HSSG	ISO 2 6HX		HSSE- G
	Oil	blank bright		Oil	blank bright		Oil	blank bright		Oil	blank bright
Satz a 3 Set of 3			Satz a 3 Set of 3			Satz a 3 Set of 3			Satz a 3 Set of 3		



L1 mm	L2 mm	d mm	k mm	Ø	D mm	P mm	CODE	EUR
180	70	40,0	32,0	47,00	M 52	5,00	301010000200520	903,00
180	70	40,0	32,0	51,50	M 56	5,50	301010000200560	1.551,00
200	75	45,0	35,0	54,50	M 60	5,50	301010000200600	1.988,00
220	80	50,0	39,0	58,00	M 64	6,00	301010000200640	2.205,00
220	80	50,0	39,0	62,00	M 68	6,00	301010000200680	2.365,00
240	80	50,0	39,0	66,00	M 72	6,00	301010000200720	2.498,00
240	80	50,0	39,0	70,00	M 76	6,00	301010000200760	2.879,00
260	85	50,0	39,0	74,00	M 80	6,00	301010000200800	3.222,00
260	85	50,0	39,0	78,00	M 84	6,00	301010000200840	3.382,00
260	85	50,0	39,0	82,00	M 88	6,00	301010000200880	4.298,00
260	85	50,0	39,0	84,00	M 90	6,00	301010000200900	4.366,00
280	90	56,0	44,0	86,00	M 92	6,00	301010000200920	4.893,00
280	90	56,0	44,0	90,00	M 96	6,00	301010000200960	5.035,00
280	90	56,0	44,0	94,00	M 100	6,00	301010000201000	5.063,00