

Metrisches ISO-Feingewinde nach DIN 13  
Metric ISO-Fine-Thread acc. to DIN 13

DIN 2184-1

T6520

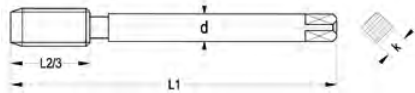
T6320

TOPSELL

TOPSELL

ISO 2 6H	↻	HSSE- G	ISO 2 6H	↻	HSSE- G
□	Oil	blank bright	□	Oil	blank bright
Form B	↻	↻	Form C	↻	↻

35°



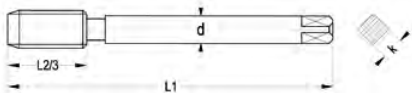
L1 mm	L2 mm	L3 mm	d mm	k mm	+O+	D mm	P mm	CODE	EUR	CODE	EUR
80	14	12	4,5	3,4	5,25	M 6	0,75	841200000222340	11,30	841200300332340	16,40
90	22	16	6,0	4,9	7,00	M 8	1,00	841200000222490	14,90	841200300332490	17,70
90	20	16	7,0	5,5	9,00	M 10	1,00	841200000222670	16,80	841200300332670	20,40
100	24	16	7,0	5,5	8,75	M 10	1,25	841200000222700	16,80	841200300332700	20,40
100	22	16	9,0	7,0	11,00	M 12	1,00	841200000222910	26,10	841200300332910	29,80
100	22	16	9,0	7,0	10,75	M 12	1,25	841200000222940	26,10	841200300332940	29,80
100	22	16	9,0	7,0	10,50	M 12	1,50	841200000222970	26,10	841200300332970	29,80
100	22	16	11,0	9,0	12,75	M 14	1,25	841200000223240	34,10	841200300333240	36,90
100	22	16	11,0	9,0	12,50	M 14	1,50	841200000223270	34,10	841200300333270	36,90
100	22	16	12,0	9,0	14,50	M 16	1,50	841200000223570	36,50	841200300333570	38,90
110	25	20	14,0	11,0	16,50	M 18	1,50	841200000223810	43,30	841200300333810	46,70
125	25	20	16,0	12,0	18,50	M 20	1,50	841200000224050	45,40	841200300334050	51,10
125	25	20	18,0	14,5	20,50	M 22	1,50	841200000224290	52,50	841200300334290	51,10
140	28	20	18,0	14,5	22,50	M 24	1,50	841200000224500	52,50	841200300334500	64,90



Metrisches ISO-Feingewinde nach DIN 13  
Metric ISO-Fine-Thread acc. to DIN 13

DIN 2184-1

6022C			F6522			F6582			F6552		
UNI			UNI			VA			MULTI		
ISO 2 6H	↻	HSSE-G	ISO 2 6H	↻	HSSE-V3	ISO 2 6HX	↻	HSSE-V3	ISO 2 6HX	↻	HSSE-PM
Oil	blank bright		Oil	blank bright		Oil	VAP		Oil	TIAlN	
Form C			Form B			Form B			Form B		



L1 mm	L2 mm	d mm	k mm	Ø <sub>h</sub>	D mm	P mm	CODE	EUR	CODE	EUR	CODE	EUR	CODE	EUR
56	8	2,2	-	2,65	M 3	0,35	521200000332100	21,10						
63	10	2,8	2,1	3,50	M 4	0,50	521200000332190	21,10						
70	12	3,5	2,7	4,50	M 5	0,50	521200000332250	21,10	521250000422250	26,70	521252020422250	53,70		
80	14	4,5	3,4	5,50	M 6	0,50	521200000332310	29,10	521250000422310	32,80				
80	14	4,5	3,4	5,25	M 6	0,75	521200000332340	21,10	521250000422340	26,80	521252020422340	31,70	521253070622340	66,90
80	18	6,0	4,9	7,50	M 8	0,50	521200000332430	43,10						
80	18	6,0	4,9	7,25	M 8	0,75	521200000332460	21,90	521250000422460	27,70	521252020422460	51,80	521253070622460	66,90
90	22	6,0	4,9	7,00	M 8	1,00	521200000332490	21,90	521250000422490	27,70	521252020422490	35,80	521253070622490	66,90
90	22	7,0	5,5	8,00	M 9	1,00	521200000332590	34,70						
90	20	7,0	5,5	9,25	M 10	0,75	521200000332640	25,10	521250000422640	29,70				
90	20	7,0	5,5	9,00	M 10	1,00	521200000332670	24,10	521250000422670	29,70	521252020422670	39,60	521253070622670	78,90
100	24	7,0	5,5	8,75	M 10	1,25	521200000332700	25,10	521250000422700	29,70	521252020422700	41,40	521253070622700	78,90
100	22	9,0	7,0	11,25	M 12	0,75	521200000332880	53,20						
100	22	9,0	7,0	11,00	M 12	1,00	521200000332910	37,00	521250000422910	41,20	521252020422910	57,20	521253070622910	112,00
100	22	9,0	7,0	10,75	M 12	1,25	521200000332940	37,00	521250000422940	41,20	521252020422940	57,20	521253070622940	112,00
100	22	9,0	7,0	10,50	M 12	1,50	521200000332970	37,00	521250000422970	41,20	521252020422970	57,20	521253070622970	112,00
100	22	11,0	9,0	12,00	M 13	1,00	521200000333060	91,30						
100	22	11,0	9,0	13,00	M 14	1,00	521200000333210	42,00	521250000423210	53,90				
100	22	11,0	9,0	12,75	M 14	1,25	521200000333240	42,00	521250000423240	53,90	521252020423240	62,00	521253070623240	126,10
100	22	11,0	9,0	12,50	M 14	1,50	521200000333270	41,40	521250000423270	53,90	521252020423270	62,00	521253070623270	126,10
100	22	12,0	9,0	15,00	M 16	1,00	521200000333510	49,70	521250000423510	59,40				
100	22	12,0	9,0	14,75	M 16	1,25	521200000333540	115,80						
100	22	12,0	9,0	14,50	M 16	1,50	521200000333570	47,70	521250000423570	57,70	521252020423570	66,40	521253070623570	134,00
110	25	14,0	11,0	17,00	M 18	1,00	521200000333750	54,40	521250000423750	68,40				
110	25	14,0	11,0	16,75	M 18	1,25	521200000333780	187,00						
110	25	14,0	11,0	16,50	M 18	1,50	521200000333810	53,50	521250000423810	64,40	521252020423810	78,70	521253070623810	147,00
125	34	14,0	11,0	16,00	M 18	2,00	521200000333840	53,50	521250000423840	68,40				
125	25	16,0	12,0	19,00	M 20	1,00	521200000333990	59,40	521250000423990	71,70				
125	25	16,0	12,0	18,75	M 20	1,25	521200000334020	205,00						
125	25	16,0	12,0	18,50	M 20	1,50	521200000334050	57,60	521250000424050	69,60	521252020424050	91,00	521253070624050	154,00
140	34	16,0	12,0	18,00	M 20	2,00	521200000334080	75,60						
125	25	18,0	14,5	21,00	M 22	1,00	521200000334230	76,20	521250000424230	92,80				
125	25	18,0	14,5	20,50	M 22	1,50	521200000334290	58,10	521250000424290	87,90	521252020424290	98,30	521253070624290	160,00
140	34	18,0	14,5	20,00	M 22	2,00	521200000334320	77,20						
140	28	18,0	14,5	23,00	M 24	1,00	521200000334440	121,30						
140	28	18,0	14,5	22,50	M 24	1,50	521200000334500	78,70	521250000424500	95,30	521252020424500	112,40	521253070624500	183,00
140	28	18,0	14,5	22,00	M 24	2,00	521200000334530	78,70	521250000424530	99,80				

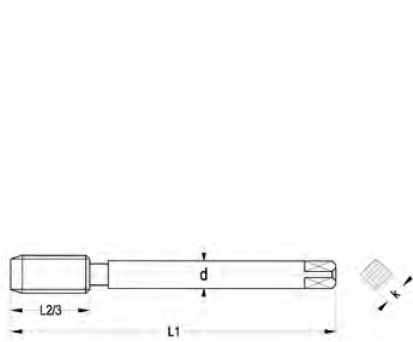


Metrisches ISO-Feingewinde nach DIN 13  
Metric ISO-Fine-Thread acc. to DIN 13

DIN 2184-1

## MASCHINENGEWINDEBOHRER MACHINE TAPS

F6322				F6382				F6352			
UNI				VA				MULTI			
ISO 2 6H	↻	HSSE- V3		ISO 2 6HX	↻	HSSE- V3		ISO 2 6HX	↻	HSSE- PM	
☑	Oil	blank bright		☑	Oil	VAP		☑	Oil	TiAlN	
Form C	○		35°	Form C	○		35°	Form C	○		35°



L1 mm	L3 mm	d mm	k mm	↳O<	D mm	P mm	CODE	EUR	CODE	EUR	CODE	EUR
80	12	4,5	3,4	5,50	M 6	0,50	521260300432310	52,80				
80	12	4,5	3,4	5,25	M 6	0,75	521260300432340	29,10	521262320432340	37,80	521263370632340	67,30
80	12	6,0	4,9	7,25	M 8	0,75	521260300432460	31,30	521262320432460	56,80	521263370632460	77,50
90	16	6,0	4,9	7,00	M 8	1,00	521260300432490	31,30	521262320432490	42,60	521263370632490	77,50
90	16	7,0	5,5	9,25	M 10	0,75	521260300432640	36,00				
90	16	7,0	5,5	9,00	M 10	1,00	521260300432670	36,00	521262320432670	47,40	521263370632670	87,10
100	16	7,0	5,5	8,75	M 10	1,25	521260300432700	37,00	521262320432700	48,50	521263370632700	87,10
100	16	9,0	7,0	11,00	M 12	1,00	521260300432910	46,10	521262320432910	58,90	521263370632910	133,10
100	16	9,0	7,0	10,75	M 12	1,25	521260300432940	46,10	521262320432940	58,90	521263370632940	133,10
100	16	9,0	7,0	10,50	M 12	1,50	521260300432970	46,10	521262320432970	58,90	521263370632970	133,10
100	16	11,0	9,0	13,00	M 14	1,00	521260300433210	58,30				
100	16	11,0	9,0	12,75	M 14	1,25	521260300433240	57,50	521262320433240	63,10	521263370633240	143,00
100	16	11,0	9,0	12,50	M 14	1,50	521260300433270	57,50	521262320433270	63,10	521263370633270	143,00
100	16	12,0	9,0	15,00	M 16	1,00	521260300433510	63,30				
100	16	12,0	9,0	14,50	M 16	1,50	521260300433570	61,50	521262320433570	67,60	521263370633570	152,00
110	20	14,0	11,0	17,00	M 18	1,00	521260300433750	76,00				
110	20	14,0	11,0	16,50	M 18	1,50	521260300433810	74,90	521262320433810	84,80	521263370633810	162,00
125	20	16,0	12,0	19,00	M 20	1,00	521260300433990	83,10				
125	20	16,0	12,0	18,50	M 20	1,50	521260300434050	80,80	521262320434050	92,90	521263370634050	170,00
125	20	18,0	14,5	21,00	M 22	1,00	521260300434230	95,00				
125	20	18,0	14,5	20,50	M 22	1,50	521260300434290	92,60	521262320434290	99,70	521263370634290	176,00
140	20	18,0	14,5	22,50	M 24	1,50	521260300434500	102,60	521262320434500	118,00	521263370634500	187,00



Metrisches ISO-Feingewinde nach DIN 13  
Metric ISO-Fine-Thread acc. to DIN 13

DIN 2184-1

6022C

F6522

UNI

UNI

ISO 2  
6H



HSSE-  
G

ISO 2  
6H



HSSE-  
V3



Oil

blank  
bright



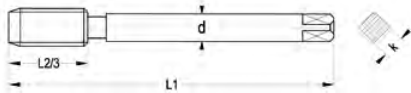
Oil

blank  
bright

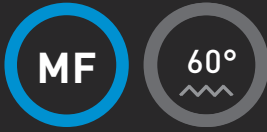
Form C



Form B



L1 mm	L2 mm	d mm	k mm	±0,1	D mm	P mm	CODE	EUR	CODE	EUR
140	28	18,0	14,5	24,00	M 25	1,00	521200000334560	232,00		
140	28	18,0	14,5	23,50	M 25	1,50	521200000334590	137,00	521250000424590	144,00
140	28	18,0	14,5	25,00	M 26	1,00	521200000334650	237,00		
140	28	18,0	14,5	24,50	M 26	1,50	521200000334710	136,00	521250000424710	144,00
140	28	18,0	14,5	24,00	M 26	2,00	521200000334740	265,00		
140	28	20,0	16,0	25,50	M 27	1,50	521200000334800	150,00	521250000424800	157,00
140	28	20,0	16,0	25,00	M 27	2,00	521200000334830	182,00		
140	28	20,0	16,0	26,50	M 28	1,50	521200000334890	150,00	521250000424890	157,00
140	28	20,0	16,0	26,00	M 28	2,00	521200000334920	221,00		
150	28	22,0	18,0	29,00	M 30	1,00	521200000334950	173,00	521250000424950	182,00
150	28	22,0	18,0	28,50	M 30	1,50	521200000334980	162,00	521250000424980	178,00
150	28	22,0	18,0	28,00	M 30	2,00	521200000335010	162,00	521250000425010	178,00
180	45	22,0	18,0	27,00	M 30	3,00	521200000335040	184,00		
150	28	22,0	18,0	30,50	M 32	1,50	521200000335100	182,00	521250000425100	238,00
150	28	22,0	18,0	30,00	M 32	2,00	521200000335130	182,00		
180	45	22,0	18,0	29,00	M 32	3,00	521200000335160	193,00		
160	30	25,0	20,0	31,50	M 33	1,50	521200000335220	202,00		
160	30	25,0	20,0	31,00	M 33	2,00	521200000335250	202,00		
180	50	25,0	20,0	30,00	M 33	3,00	521200000335280	214,00		
170	30	28,0	22,0	32,50	M 34	1,50	521200000335340	239,00		
170	30	28,0	22,0	32,00	M 34	2,00	521200000335370	239,00		
200	56	28,0	22,0	31,00	M 34	3,00	521200000335400	253,00		
170	30	28,0	22,0	34,00	M 35	1,00	521200000335430	264,00		
170	30	28,0	22,0	33,50	M 35	1,50	521200000335460	239,00		
170	30	28,0	22,0	33,00	M 35	2,00	521200000335490	239,00		
170	30	28,0	22,0	34,50	M 36	1,50	521200000335580	243,00		
170	30	28,0	22,0	34,00	M 36	2,00	521200000335610	243,00		
200	56	28,0	22,0	33,00	M 36	3,00	521200000335640	257,00		
170	30	28,0	22,0	36,50	M 38	1,50	521200000335700	259,00		
170	30	28,0	22,0	36,00	M 38	2,00	521200000335730	259,00		
170	30	32,0	24,0	37,50	M 39	1,50	521200000335790	263,00		
170	30	32,0	24,0	37,00	M 39	2,00	521200000335820	263,00		
200	60	32,0	24,0	36,00	M 39	3,00	521200000335850	283,00		
170	30	32,0	24,0	38,50	M 40	1,50	521200000335910	267,00		
170	30	32,0	24,0	38,00	M 40	2,00	521200000335940	267,00		
200	60	32,0	24,0	37,00	M 40	3,00	521200000335970	366,00		
170	30	32,0	24,0	40,50	M 42	1,50	521200000336000	326,00		



Metrisches ISO-Feingewinde nach DIN 13  
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DIN 2184-1

F6322

UNI

ISO 2  
6H



HSSE-  
V3



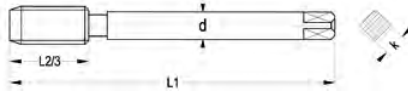
Oil

blank  
bright

Form C



35°



L1 mm	L3 mm	d mm	k mm	→O←	D mm	P mm	CODE	EUR
140	20	18,0	14,5	24,00	M 25	1,00		
140	20	18,0	14,5	23,50	M 25	1,50	521260300434590	178,00
140	20	18,0	14,5	25,00	M 26	1,00		
140	20	18,0	14,5	24,50	M 26	1,50	521260300434710	219,00
140	20	18,0	14,5	24,00	M 26	2,00		
140	20	20,0	16,0	25,50	M 27	1,50	521260300434800	223,00
140	20	20,0	16,0	25,00	M 27	2,00		
140	20	20,0	16,0	26,50	M 28	1,50	521260300434890	273,00
140	20	20,0	16,0	26,00	M 28	2,00		
150	22	22,0	18,0	29,00	M 30	1,00	521260300434950	222,00
150	22	22,0	18,0	28,50	M 30	1,50	521260300434980	263,00
150	22	22,0	18,0	28,00	M 30	2,00	521260300435010	254,00
180	35	22,0	18,0	27,00	M 30	3,00		
150	22	22,0	18,0	30,50	M 32	1,50	521260300435100	270,00
150	22	22,0	18,0	30,00	M 32	2,00		
180	35	22,0	18,0	29,00	M 32	3,00		
160	25	25,0	20,0	31,50	M 33	1,50		
160	25	25,0	20,0	31,00	M 33	2,00		
180	35	25,0	20,0	30,00	M 33	3,00		
170	25	28,0	22,0	32,50	M 34	1,50		
170	25	28,0	22,0	32,00	M 34	2,00		
200	45	28,0	22,0	31,00	M 34	3,00		
170	25	28,0	22,0	34,00	M 35	1,00		
170	25	28,0	22,0	33,50	M 35	1,50		
170	25	28,0	22,0	33,00	M 35	2,00		
170	25	28,0	22,0	34,50	M 36	1,50		
170	25	28,0	22,0	34,00	M 36	2,00		
200	45	28,0	22,0	33,00	M 36	3,00		
170	25	28,0	22,0	36,50	M 38	1,50		
170	25	28,0	22,0	36,00	M 38	2,00		
170	25	32,0	24,0	37,50	M 39	1,50		
170	25	32,0	24,0	37,00	M 39	2,00		
200	45	32,0	24,0	36,00	M 39	3,00		
170	25	32,0	24,0	38,50	M 40	1,50		
170	25	32,0	24,0	38,00	M 40	2,00		
200	45	32,0	24,0	37,00	M 40	3,00		
170	25	32,0	24,0	40,50	M 42	1,50		



Metrisches ISO-Feingewinde nach DIN 13  
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DIN 2184-1

6022C

UNI

ISO 2  
6H



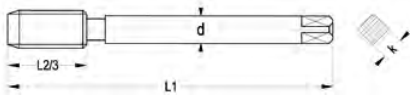
HSSE-  
G



Oil

blank  
bright

Form C



L1 mm	L2 mm	d mm	k mm	$\gamma_{\circ}$	D mm	P mm	CODE	EUR
170	30	32,0	24,0	40,00	M 42	2,00	521200000336030	326,00
200	60	32,0	24,0	39,00	M 42	3,00	521200000336060	366,00
180	32	36,0	29,0	43,50	M 45	1,50	521200000336150	361,00
180	32	36,0	29,0	43,00	M 45	2,00	521200000336180	361,00
200	50	36,0	29,0	42,00	M 45	3,00	521200000336210	397,00
190	32	36,0	29,0	46,50	M 48	1,50	521200000336300	375,00
190	32	36,0	29,0	46,00	M 48	2,00	521200000336330	375,00
225	50	36,0	29,0	45,00	M 48	3,00	521200000336360	426,00
190	32	36,0	29,0	48,50	M 50	1,50	521200000336450	375,00
190	32	36,0	29,0	48,00	M 50	2,00	521200000336480	375,00
225	50	36,0	29,0	47,00	M 50	3,00	521200000336510	432,00
190	32	40,0	32,0	50,50	M 52	1,50	521200000336600	467,00
190	32	40,0	32,0	50,00	M 52	2,00	521200000336630	467,00
225	50	40,0	32,0	49,00	M 52	3,00	521200000336660	658,00
190	32	40,0	32,0	52,50	M 54	1,50	521200000336720	598,00
190	32	40,0	32,0	52,00	M 54	2,00	521200000336750	594,00
190	32	40,0	32,0	53,50	M 55	1,50	521200000336840	616,00
190	32	40,0	32,0	53,00	M 55	2,00	521200000336870	611,00
225	50	40,0	32,0	52,00	M 55	3,00	521200000336900	816,00
190	32	40,0	32,0	54,50	M 56	1,50	521200000336960	620,00
190	32	40,0	32,0	54,00	M 56	2,00	521200000336990	616,00
225	50	40,0	32,0	53,00	M 56	3,00	521200000337020	810,00
250	70	40,0	32,0	52,00	M 56	4,00	521200000337050	799,00
220	40	45,0	35,0	56,50	M 58	1,50	521200000337080	794,00
220	40	45,0	35,0	56,00	M 58	2,00	521200000337110	812,00
250	56	45,0	35,0	55,00	M 58	3,00	521200000337140	884,00
220	40	45,0	35,0	58,50	M 60	1,50	521200000337200	769,00
220	40	45,0	35,0	58,00	M 60	2,00	521200000337230	783,00
250	56	45,0	35,0	57,00	M 60	3,00	521200000337260	894,00
275	56	50,0	39,0	60,50	M 62	1,50	521200000337320	940,00
275	56	50,0	39,0	60,00	M 62	2,00	521200000337350	920,00
275	56	50,0	39,0	59,00	M 62	3,00	521200000337380	893,00
275	56	50,0	39,0	61,50	M 63	1,50	521200000337415	895,00
275	56	50,0	39,0	62,50	M 64	1,50	521200000337440	924,00
275	56	50,0	39,0	62,00	M 64	2,00	521200000337470	930,00
275	56	50,0	39,0	61,00	M 64	3,00	521200000337500	893,00
315	80	50,0	39,0	60,00	M 64	4,00	521200000337530	1.091,00



Metrisches ISO-Feingewinde nach DIN 13  
Metric ISO-Fine-Thread acc. to DIN 13

DIN 2184-1

6022C

UNI

ISO 2  
6H



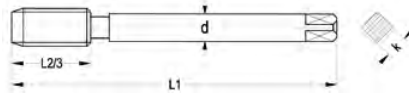
HSSE-  
G



Oil

blank  
bright

Form C



L1 mm	L2 mm	d mm	k mm	α°	D mm	P mm	CODE	EUR
275	56	50,0	39,0	63,50	M 65	1,50	521200000337560	934,00
275	56	50,0	39,0	63,00	M 65	2,00	521200000337590	937,00
275	56	50,0	39,0	62,00	M 65	3,00	521200000337620	920,00
275	56	50,0	39,0	66,50	M 68	1,50	521200000337680	1.069,00
275	56	50,0	39,0	66,00	M 68	2,00	521200000337710	1.069,00
275	56	50,0	39,0	65,00	M 68	3,00	521200000337740	1.069,00
315	80	50,0	39,0	64,00	M 68	4,00	521200000337770	1.173,00
275	56	50,0	39,0	68,50	M 70	1,50	521200000337800	1.036,00
275	56	50,0	39,0	68,00	M 70	2,00	521200000337830	1.079,00
275	56	50,0	39,0	67,00	M 70	3,00	521200000337860	1.086,00
275	56	50,0	39,0	70,50	M 72	1,50	521200000337920	1.093,00
275	56	50,0	39,0	70,00	M 72	2,00	521200000337950	1.096,00
275	56	50,0	39,0	69,00	M 72	3,00	521200000337980	1.106,00
275	56	50,0	39,0	72,50	M 74	1,50	521200000338040	1.128,00
275	56	50,0	39,0	72,00	M 74	2,00	521200000338070	1.130,00
275	56	50,0	39,0	71,00	M 74	3,00	521200000338100	1.138,00
275	56	50,0	39,0	73,50	M 75	1,50	521200000338160	1.150,00
275	56	50,0	39,0	73,00	M 75	2,00	521200000338190	1.135,00
275	56	50,0	39,0	72,00	M 75	3,00	521200000338220	1.152,00
340	80	50,0	39,0	71,00	M 75	4,00	521200000338250	1.389,00
275	56	50,0	39,0	74,00	M 76	2,00	521200000338310	1.296,00
340	80	50,0	39,0	72,00	M 76	4,00	521200000338370	1.443,00
300	60	50,0	39,0	76,50	M 78	1,50	521200000338400	1.412,00
300	60	50,0	39,0	76,00	M 78	2,00	521200000338430	1.369,00
300	60	50,0	39,0	78,50	M 80	1,50	521200000338520	1.431,00
300	60	50,0	39,0	78,00	M 80	2,00	521200000338550	1.387,00
325	60	50,0	39,0	80,50	M 82	1,50	521200000338640	1.471,00
325	60	50,0	39,0	83,50	M 85	1,50	521200000338880	1.497,00
325	60	50,0	39,0	82,00	M 85	3,00	521200000338940	1.509,00
325	60	50,0	39,0	88,50	M 90	1,50	521200000339240	1.694,00
325	60	50,0	39,0	88,00	M 90	2,00	521200000339270	1.682,00
350	65	56,0	44,0	90,50	M 92	1,50	521200000339360	2.102,00
350	65	56,0	44,0	94,50	M 96	1,50	521200000339600	2.009,00
350	65	56,0	44,0	94,00	M 96	2,00	521200000339630	1.992,00
400	90	56,0	44,0	92,00	M 96	4,00	521200000339690	2.290,00
350	65	56,0	44,0	98,50	M 100	1,50	521200000339840	2.185,00
350	65	56,0	44,0	98,00	M 100	2,00	521200000339870	2.145,00